



STATE OF CALIFORNIA

DEPARTMENT OF DEVELOPMENTAL SERVICES

## JOB OPPORTUNITY BULLETIN: FUSION WELDER

<b>SALARY RANGE</b>	<b>Salary Range A: \$3,740 - \$4,311</b>
<b>TENURE/TIME BASE</b>	<b>Permanent/Full Time</b>
<b>PROGRAM/DEPARTMENT</b>	<b>Plant Operations</b>
<b>FINAL FILING DATE</b>	<b>Until Filled</b>

**DESCRIPTION OF DUTIES:** Under direction of the Chief Engineer II, the Fusion Welder for the Sonoma Developmental Center performs skilled work involving welding of various types of ferrous metals; welding and brazing all types of non-ferrous metals and alloys, fluxes welding rods and coating and other materials used in welding; builds up worn equipment parts; repairs broken vehicle parts; prefabricates equipment, structures, pressure vessels and piping systems; performs welding work; sheet metal work, and torch cutting both in the shop and in the field; straightens metal parts and sections by torch heating and shrinking; performing other work as required. Duties include the layout, assembly, and welding of heavy metal fabrications; the layout and assembly of sheet metal fabrications; preparation of simple reports; maintenance of a variety of power and hand tools; maintenance of materials and equipment keeping them in good working condition. The Fusion Welder prepares cost estimates and draws up working sketches. The incumbent must have knowledge of the variety of materials used in welding, the operation of equipment, safety devices, and methods uses in fusion welding, metal inert gas, electric arc, heliarc, and oxyacetylene welding and torch cutting. The ability to operate and adjust electric and heliarc welding equipment, the ability to operate portable gas engine driven electric welders, and read, interpret and work from plans, drawings, and specifications is essential to the functions of the position.

**WHO IS ELIGIBLE TO APPLY:** Candidates must possess Civil Service Eligibility to apply. Civil Service Eligibility consists of being a current or former California state civil service employee (i.e. lateral transfer or reinstatement) or be list eligible as a result of taking an examination. Further Information on the definition of civil service eligibility may be found on the California State Department of Human Resources website at [www.calhr.ca.gov](http://www.calhr.ca.gov). Applicants should specify the type of eligibility they possess which qualifies them to apply. Applications will be reviewed and only the most qualified candidates will be scheduled for a selection interview. Applications may be obtained from the Human Resources Office at the Sonoma Developmental Center or completed and downloaded from the website indicated above. All appointments are subject to State Restriction of Appointment (SROA), Departmental Restriction of Appointment (DROA), and Re-employment List procedures, pre-employment physical and fingerprint clearance. **Qualifications for appointment into the position:** Completion of a recognized apprenticeship in fusion welding and California Civil Service Eligibility.

*Applications must be received no later than close of business (5:00 p.m.) on the final filing date unless otherwise specified. Applications postmarked, personally delivered or received via interoffice mail after the final filing date will not be accepted. Faxed applications or resumes not accompanied by the official form STD-678 will not be accepted.*

**PLEASE SEND YOUR COMPLETED STATE APPLICATION (STD 678) TO THE FOLLOWING:**

Sonoma Developmental Center  
Human Resources Department – Room 124  
15000 Arnold Drive / P O Box 1493  
Eldridge, CA 95431  
(707) 938-6401 (Contact Mario Pasquini with questions specific to the essential functions of the position only).  
Civil Service Eligibility will be determined by a Human Resources analyst.

SONOMA DEVELOPMENTAL CENTER IS AN EQUAL OPPORTUNITY EMPLOYER TO ALL REGARDLESS OF RACE, COLOR, CREED, NATIONAL ORIGIN, ANCESTRY, SEX, MARITAL STATUS, DISABILITY, RELIGIOUS OR POLITICAL AFFILIATION, AGE OR SEXUAL ORIENTATION.